

## BT-combi

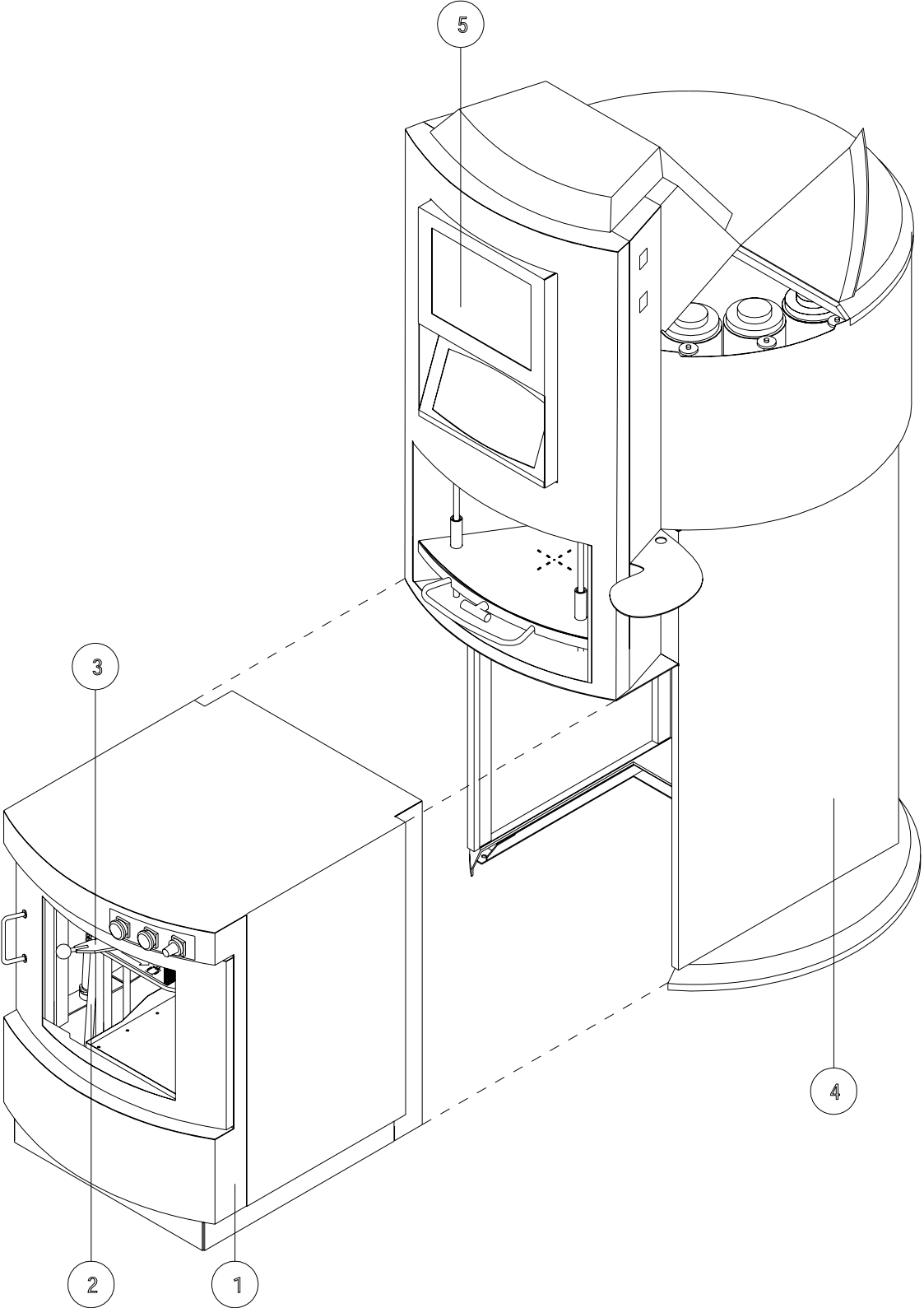




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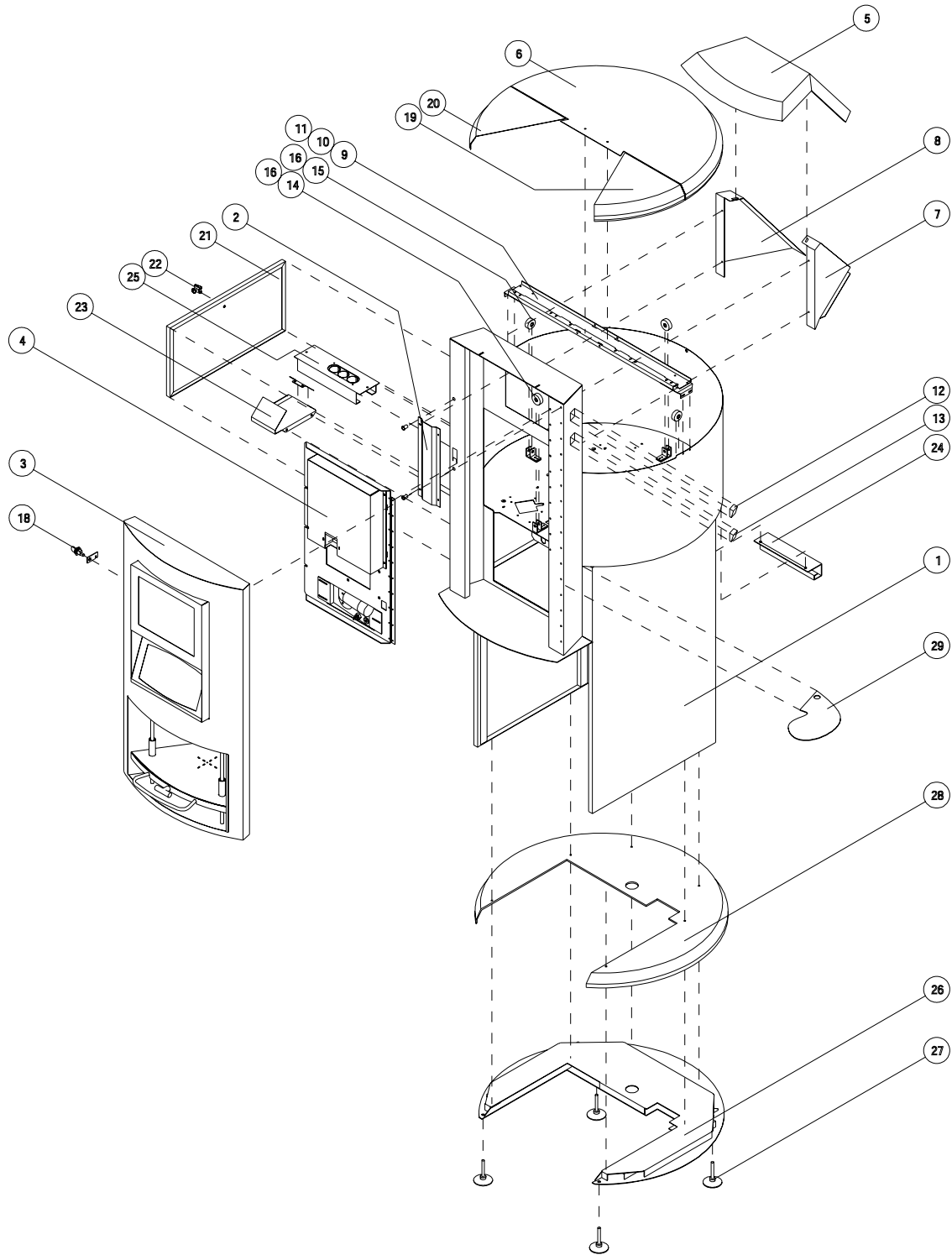
*BT - Combi*



COMPOSITION,BT-C  
BT-COMBI

ITEM	PART NO	DESCRIPTION	PAGE
	1860891-SP	Adaptor,S10,KALON	

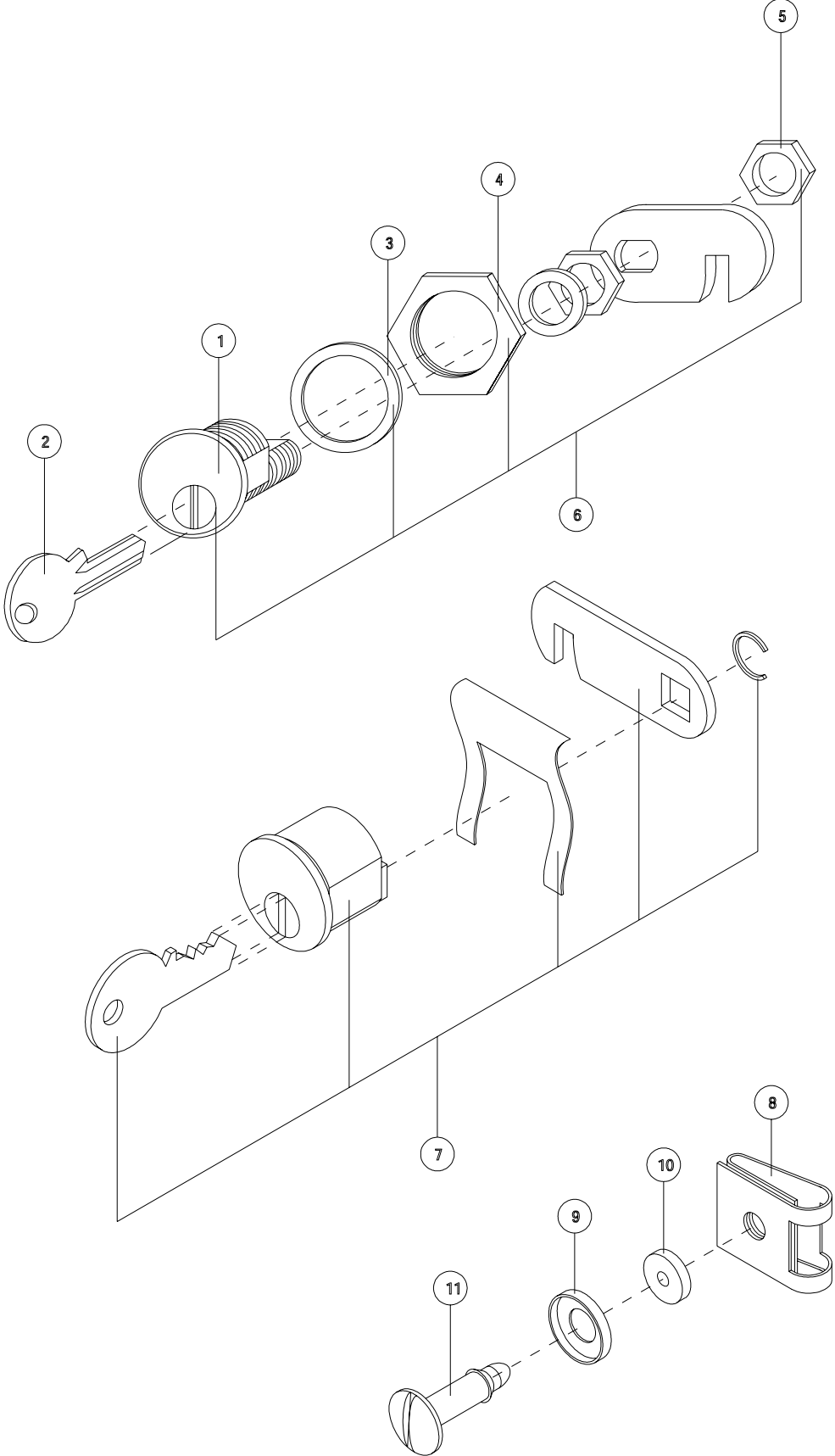
4110



**FRAME,ASSY,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
7	1803520-SP	Assy,cover,right,BT/BT-c	
8	1803521-SP	Assy,cover,left,BT/BT-c	
12	1170073-SP	Switch on/off, green 16A	
13	1170076-SP	Switch,on/off,red,16A	
27	1510110-SP	Foot,adjust.,S7,incl.nuts,4pcs	
14	1862421-SP	Wheel,traversing,excentr.35mm	
10	1601475-SP	Nut,plate,M4 set25 pcs	
4	1801675-SP	Frame,assy,actuator&pow.box,BA	4150
6	1803100-SP	Cover,top,BA-b/f	
16	1805556-SP	Plate,wheel,frame,BT	
15	1860640-SP	Wheel,frame,BA/BT	
23	1860867-W-SP	Bracket,printer,BT-C,NCS 1000	
18	1807981-SP	Lock, 5 parts (incl clip)	
9	1850093-SP	Screw,M4x8.cnt,cross,set100pcs	(pos 9 (100x))

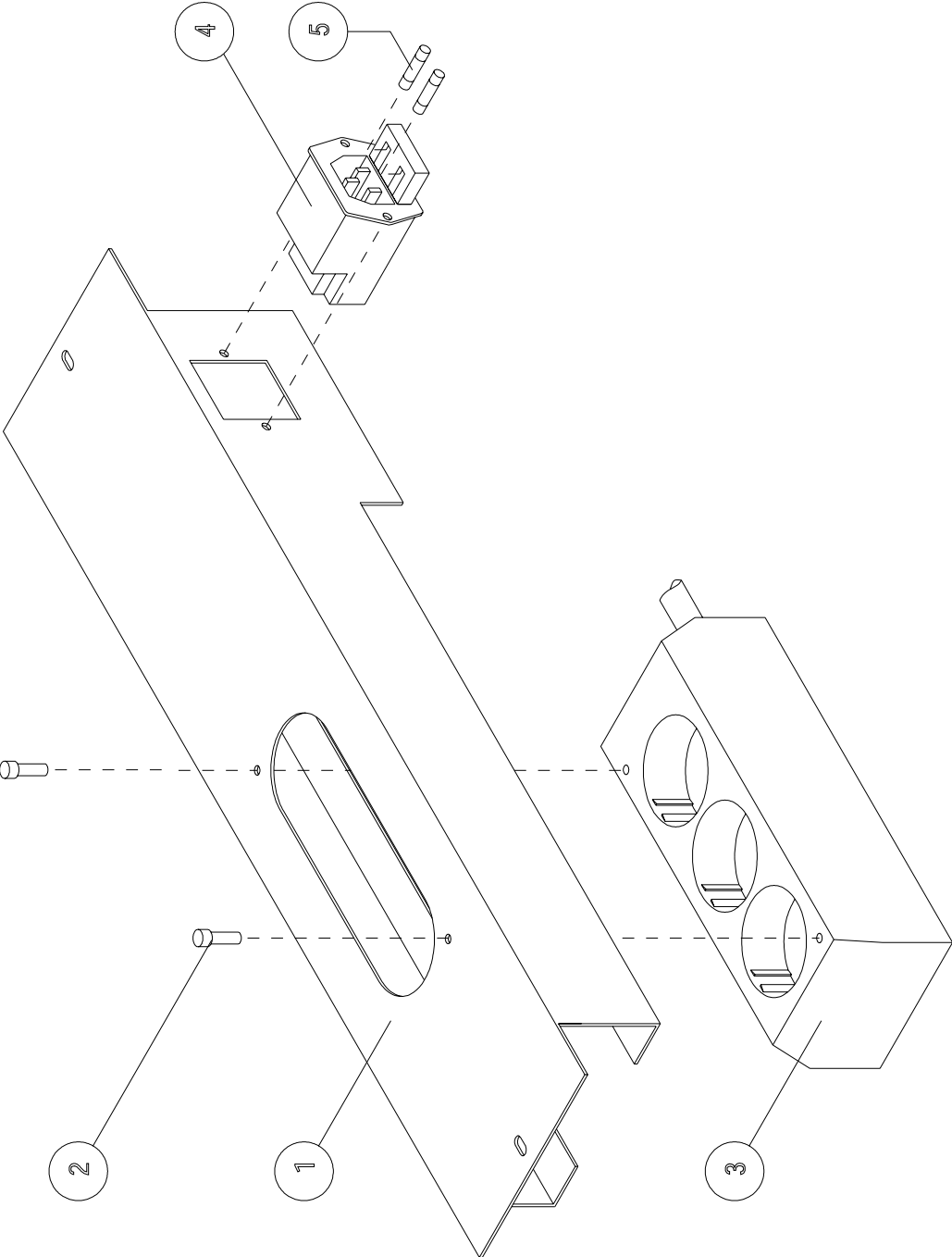
4111



**LOCKER,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
6	1111051-SP	Locker,5 parts	(pos 1-5)
7	1807981-SP	Lock, 5 parts (incl clip)	

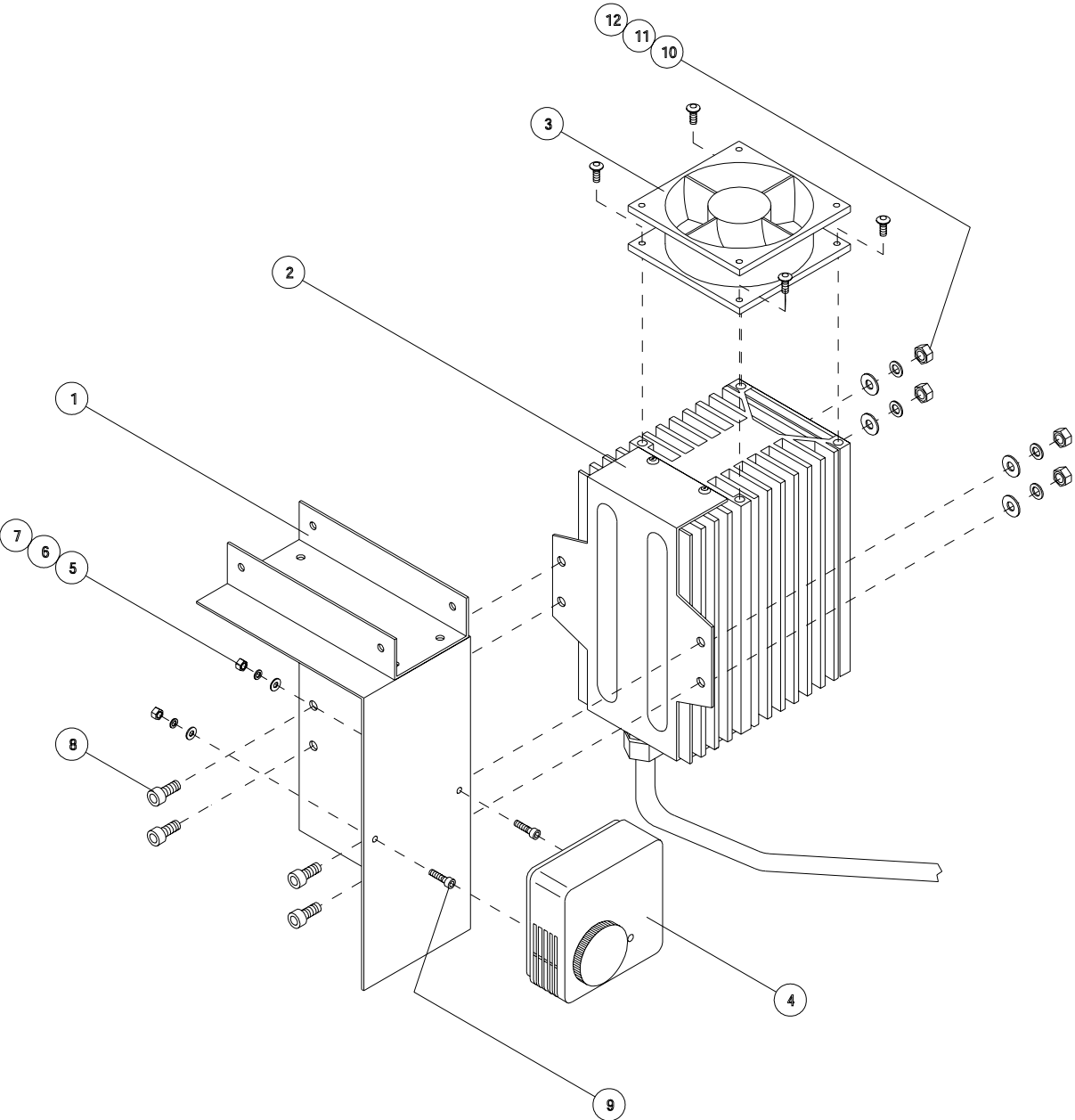
4112



**CABLECHANNEL,WCD,ASSY,BT-C  
BT-COMBI**

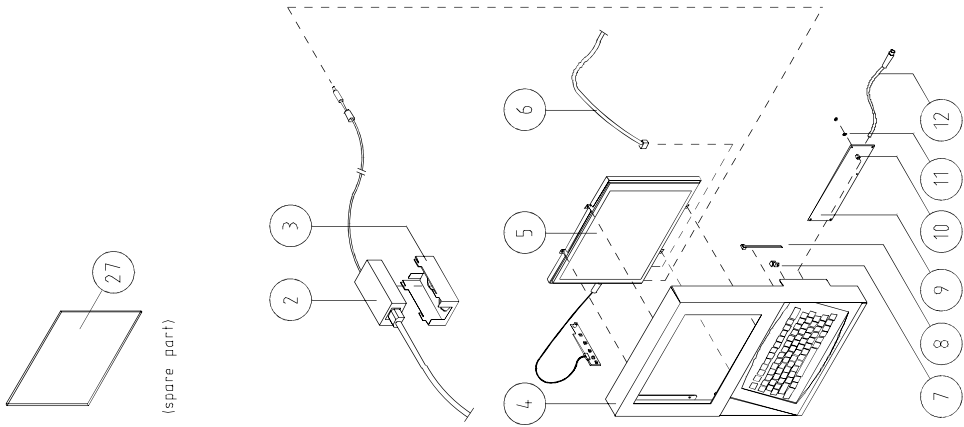
<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
5	1175210-SP	Fuse,6.3 Amp,set,10pcs	
4	1860637-SP	Filter,main,10A,HA/BT	

4113

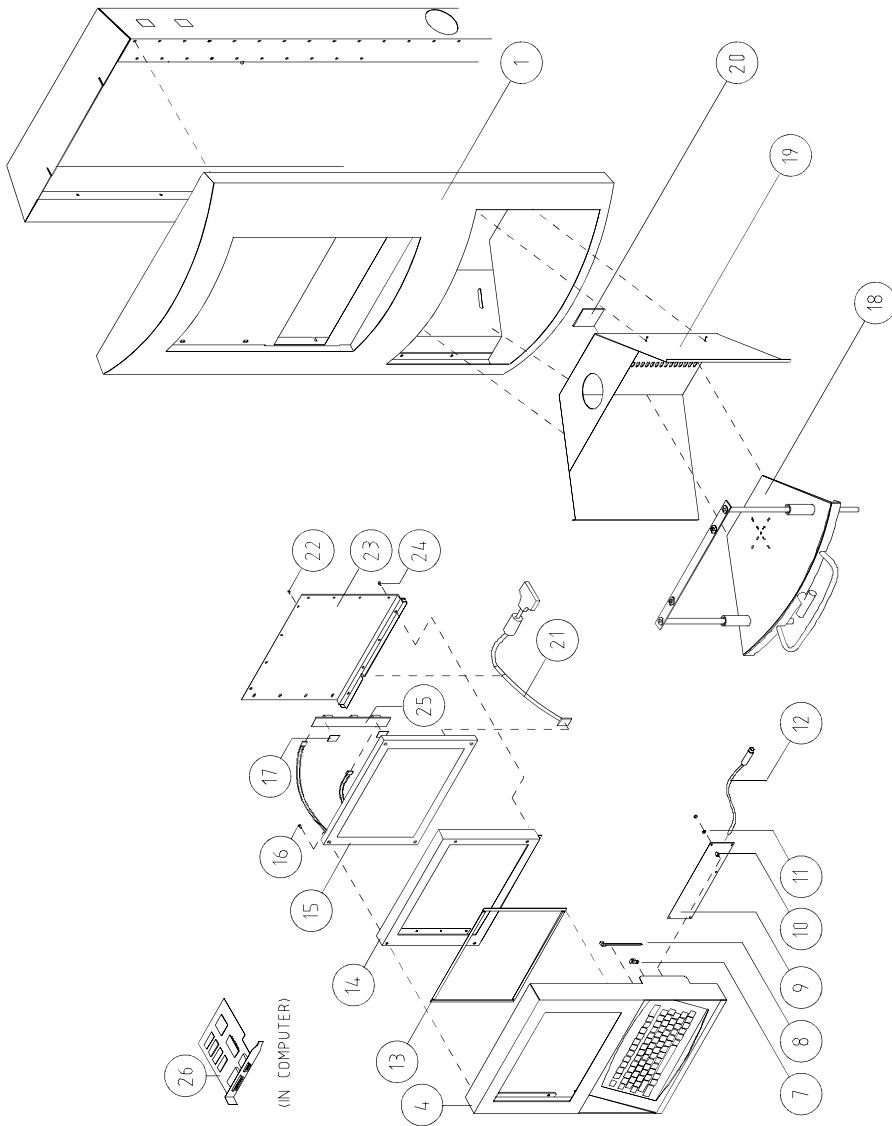


**HEATING,ASSY,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
6	1803084-SP 1850055-SP	Heating,assy,BA-f washer M3 DIN127 set 100pcs	(pos. 1-12 & cable) (pos 6 (100x))



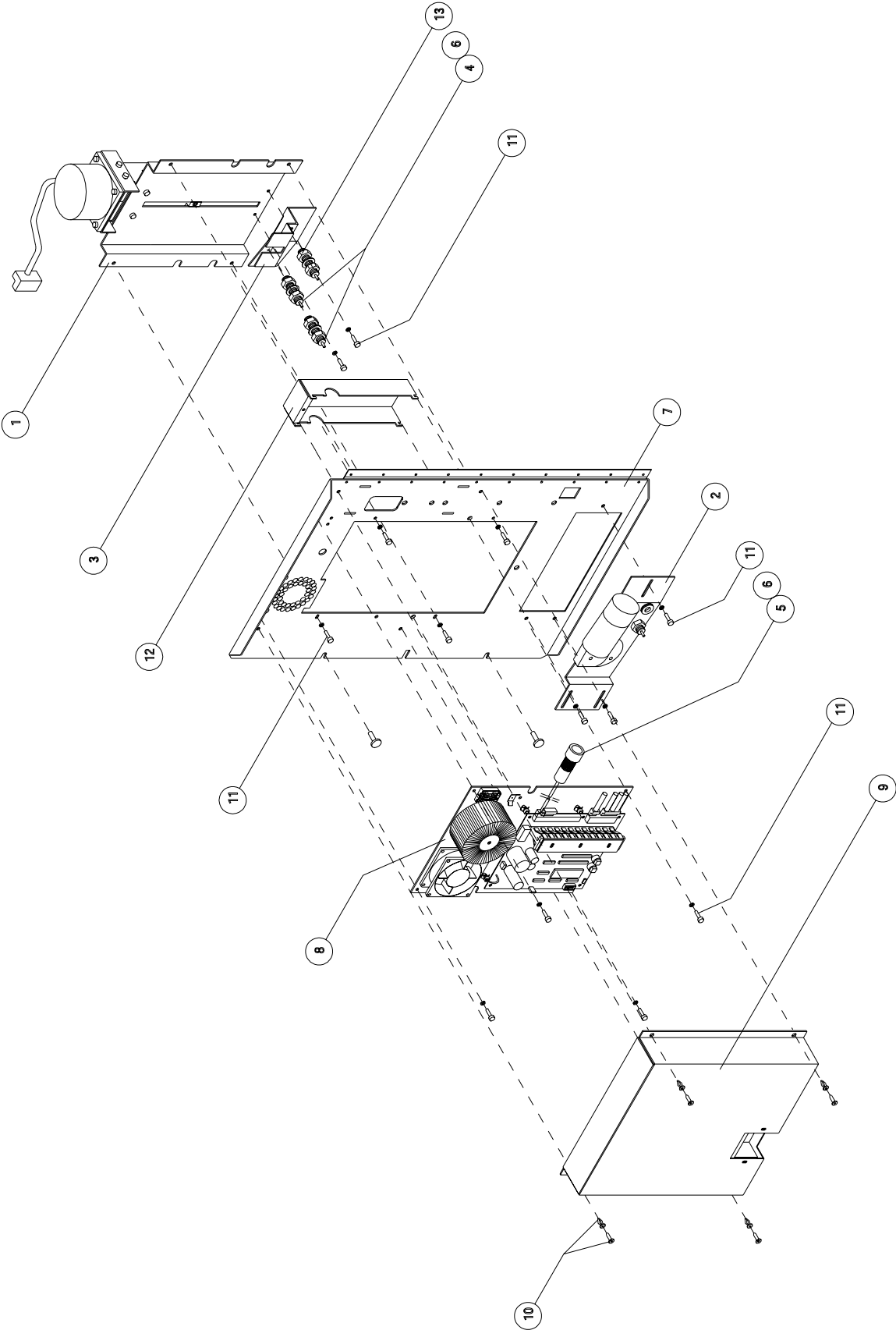
NEW ASSEMBLY  
(AFTER 1 MARCH 2002)



OLD ASSEMBLY  
(UPTO 1 MARCH 2002)



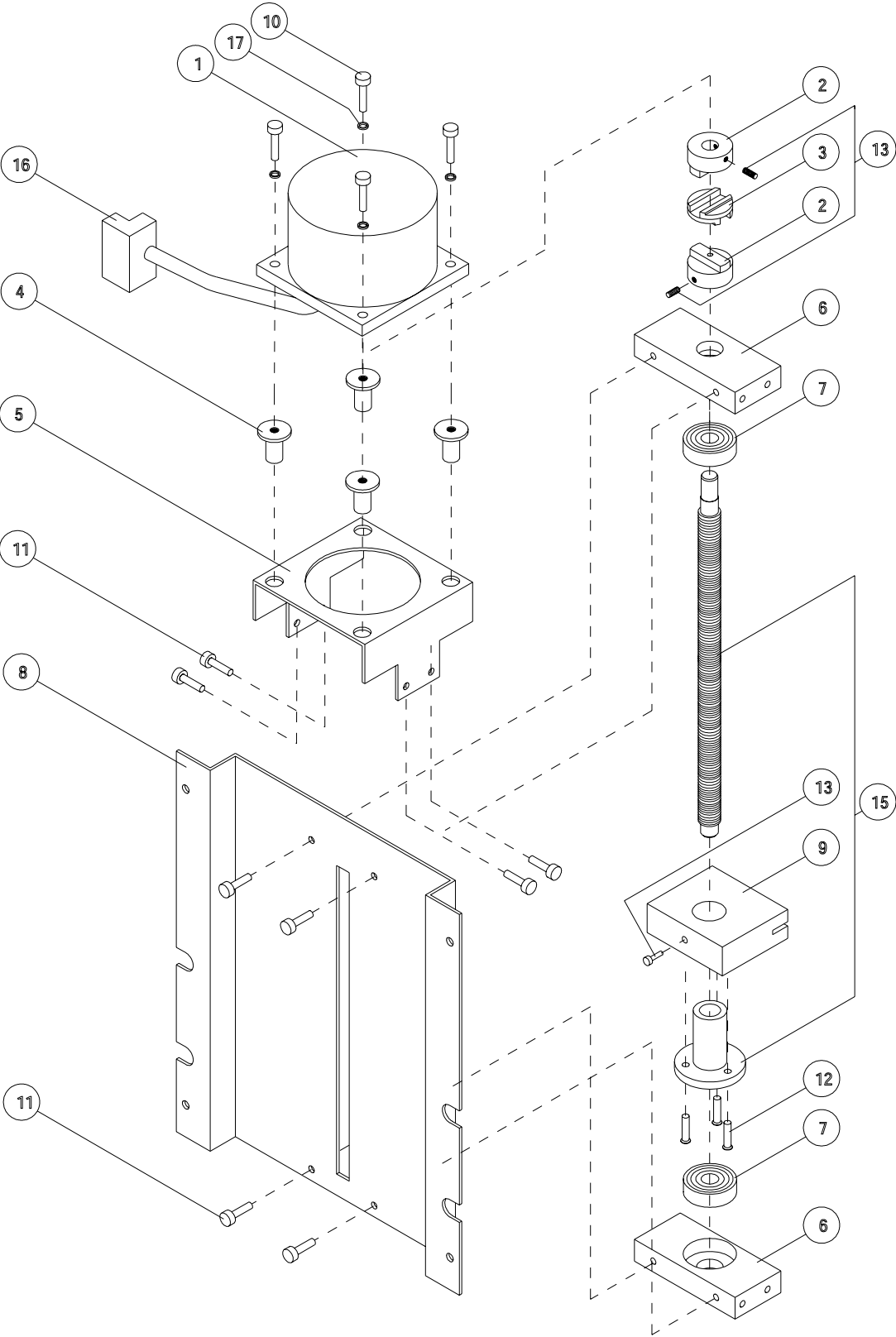
4120



**ACTUATOR & POWERBOX,ASSY,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
4	1170010-SP	Switch,proximity,f12mm	
13	1170142-SP	Switch,proximity,f18mm,Cansen.	
	1801675-SP	Frame,assy,actuator&pow.box,BA (pos. 1-13)	
8	1803672-SP	Power unit,assy,HA/BT	4153
2	1860112-SP	Actuator,valve,assy,BA-b/f	4152
5	1860666-SP	Switch,proximity,f18,E2EGX10B1	

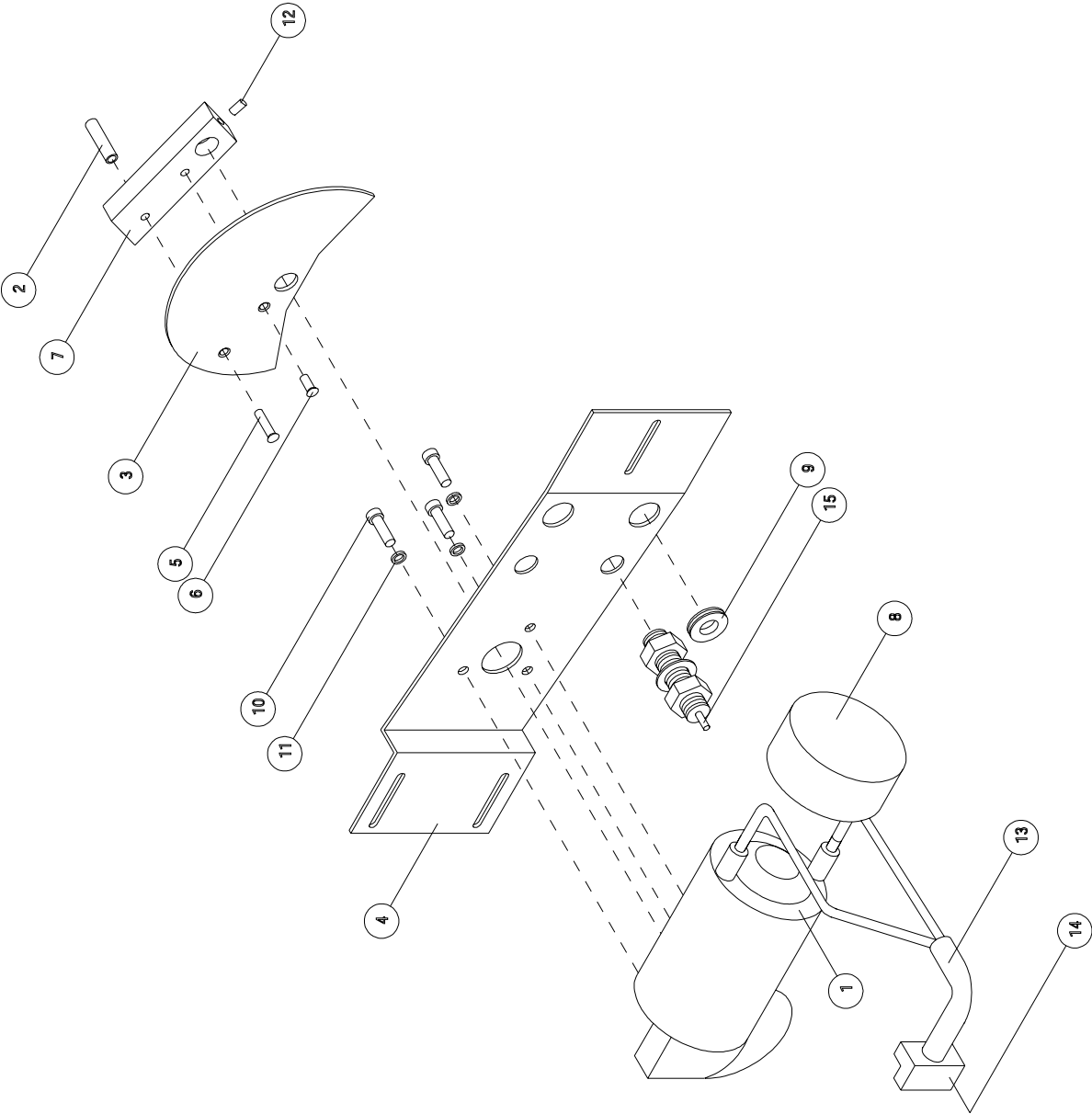
# 4121



**PUMP ACTUATOR,ASSY,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
	1860066-SP	Coupler L.D,HUB232.25.31,HA/BA	(pos. 2(2x),3,13(2x))
1	1120073-SP	Motor,step,1.25Nm,L=16,5c.cabl	
7	1860091-SP	Bearing,ball,6200 ZZ	
	1860533-SP	Motor,assy,pump,actuator,BT	(pos. 1,4,5,10,16 & 18)
	1860538-SP	Spindle&nut,block,coupler,assy	(pos. 2(2x),3,6(2x),7(2x),9,12,13 & 15)
15	1801043-SP	Spindle & nut BF8M16Tx10,HA/BA	

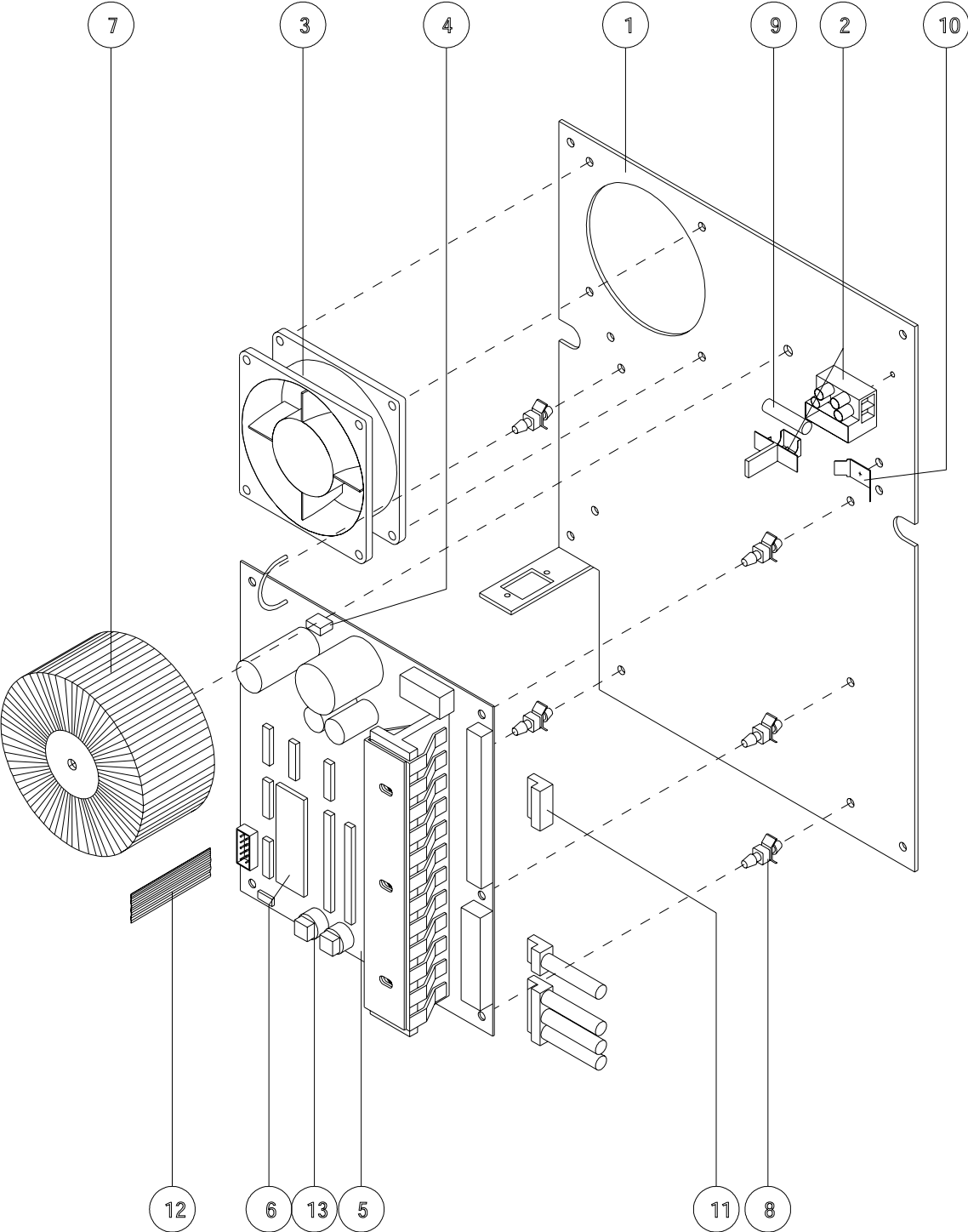
4122



**VALVE ACTUATOR,ASSY,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
1	1130071-SP	Motor,404156	
15	1170010-SP	Switch,proximity,f12mm	
	1860112-SP	Actuator,valve,assy,BA-b/f	(pos. 1-15)
12	1850116-SP	Screw,M4x5,set,socket,	(pos 12 (100x))
8	1855017-SP	Cap,safety,valve,motor,FA disp	
2	1860278-SP	Pin,f6*28,DIN 7979D,BA-f,25pcs	(pos 2 (25x))

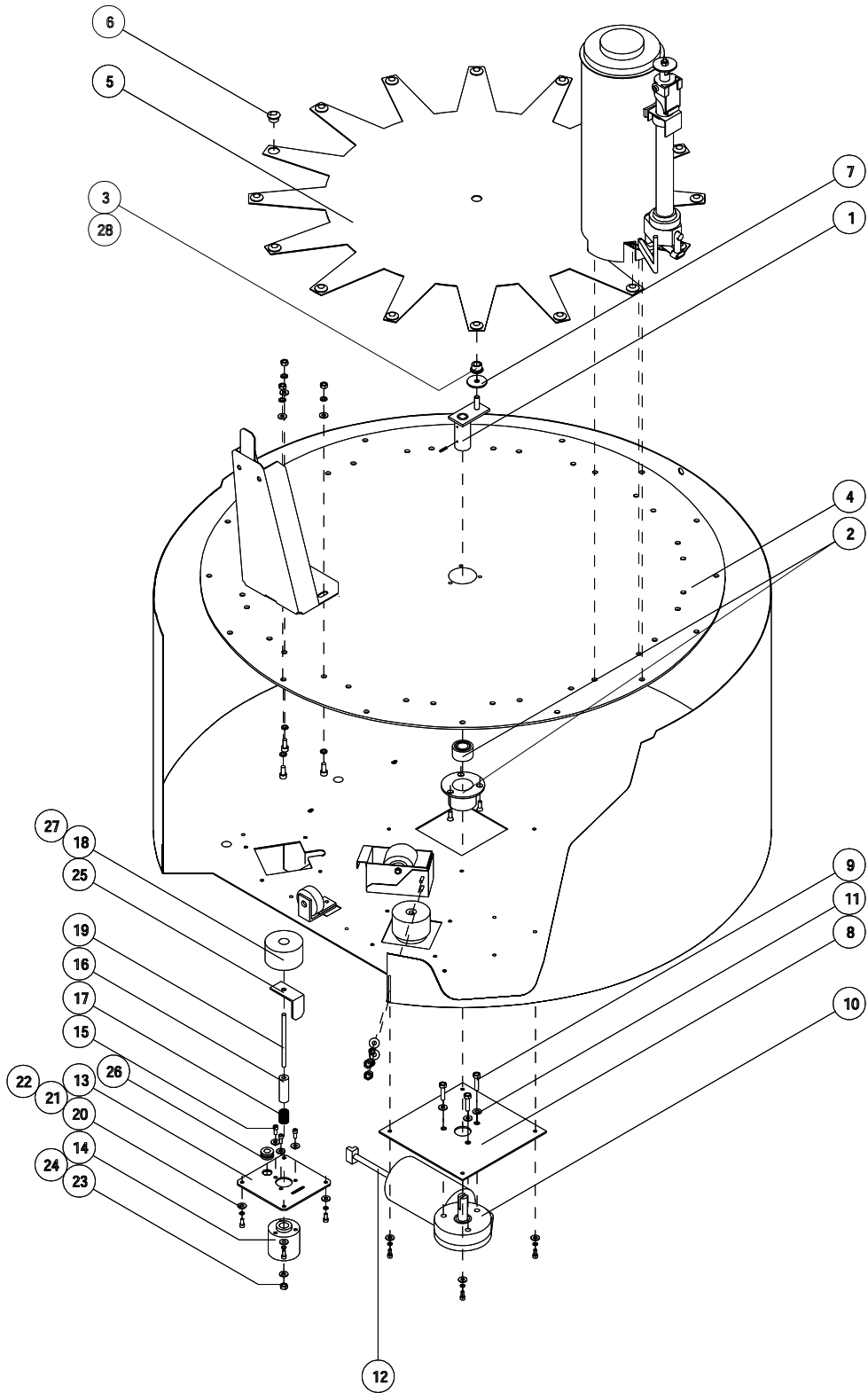
# 4123



**POWERPLATE,ASSY,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
3	1172060-SP	Ventilator	
4	1172090-SP	conn-3-pins,ventilator/jumper	
5	1172112-SP	print,ser.powerunit,w/o proc.	
9	1172160-SP	Fuse,2 Amp,set,10pcs	
7	1172182-SP	Transformer,220V(RKT120.12.2)	
	1272118-SP	PCB,P.U.,serial,w.HABA	(pos. 5 & 6)
12	1272231-SP	Cable,computer,5m,D9,male-fem.	
	1803672-SP	Power unit,assy,HA/BT	(pos. 1-13)
2	1860259-SP	Holder,fuse,503S	
6	1860903-SP	PROCESSOR,TMS,HABA-V30(>11/00)	
	1862187-SP	Tool.extractor.processor.HA/BT	
	1860528-SP	Cable,con.assy,flat,L=15cm,10p	

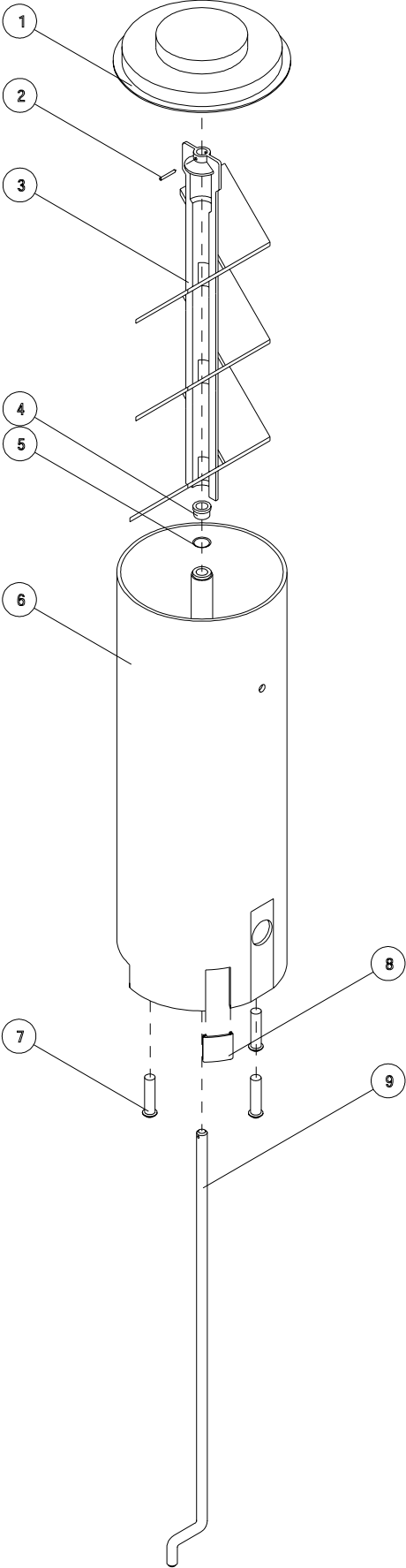
4140



**SUBFRAME,ASSY,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
4	1801057-SP	Turntable,16C,BT	
5	1801090-SP	Drive plate, w/bush BT16	
1	1803512-SP	Crank,assy,BA-b/f	
3	1808633-SP	Bush,drive,motor,agit,plate	
10	1860062-SP	Motor,geared DC,403.855,BT/HA	
2	1860137-SP	Bracket,assy,BT	
	1860138-SP	Magnet,assy,BT,set 2 pcs	(pos.13-27)
	1860139-SP	Motor,turntable,assy,BT	(pos. 8-12)
27	1860702-SP	Foil,d50,magnet,BA-f,set,2pcs	
7	A-07172-SP	Spacer,crankschaft,disc,22P	
6	A-07255-SP	Bush,drive,plate,22P,set,25pcs	
20	1850110-SP	washer M4 DIN125A set 100 pcs	(pos 10 (100x))
15	1850121-SP	Screw M4x12 so,hex,set 100 pcs	(pos 15 (100x))
18	1860064-SP	Magnet,electric,turntable,BT	

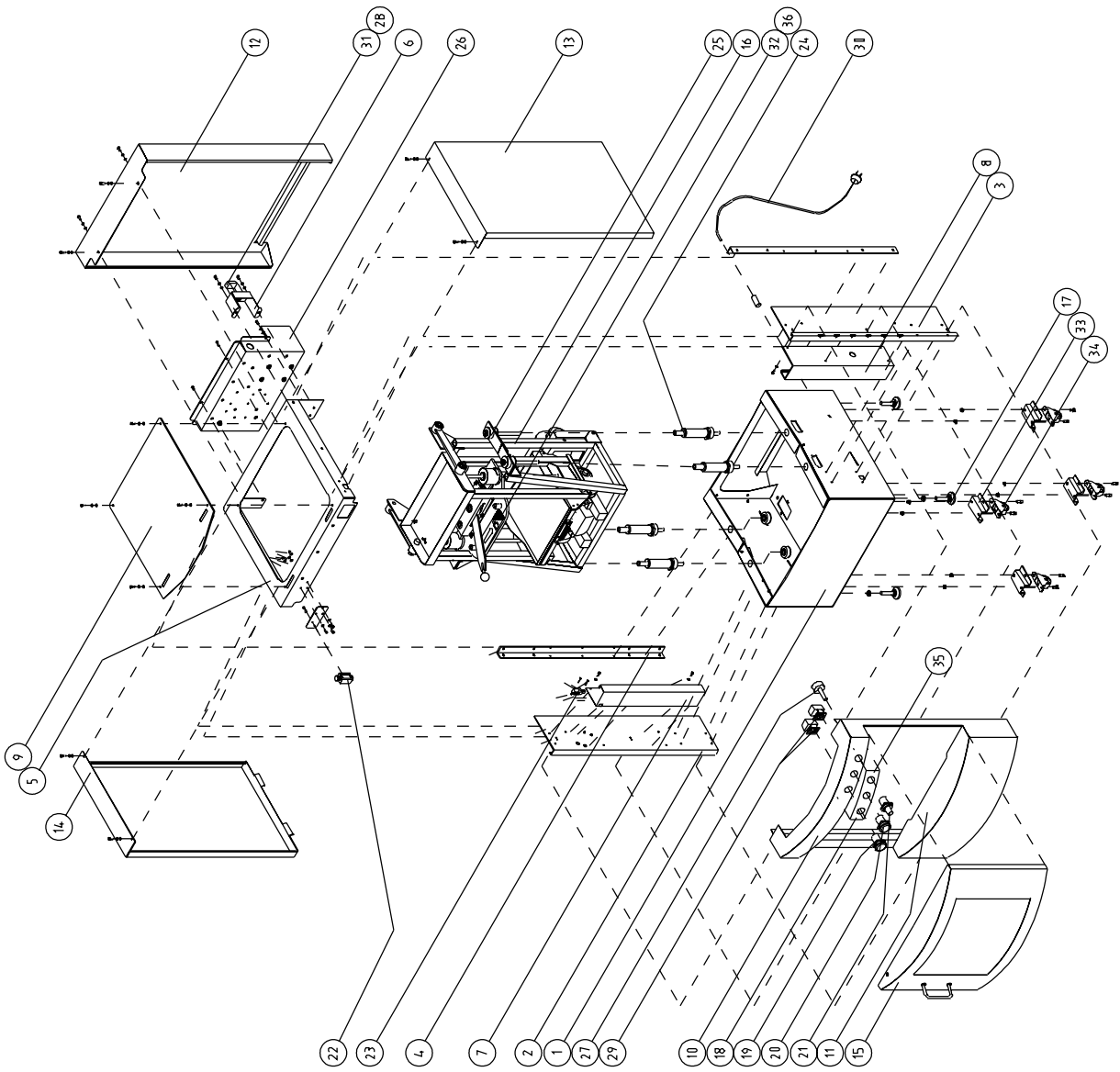
4141



**CANISTER&AGITATOR,ASSY,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
4	A-00311-SP	Stirrer,guide,bush, 22PC/22PD	
3	A-07165-SP	Blade,stir.,22PC/22PD,set,5pcs	
9	A-07167-SP	Crankshaft,canister 22P	
1	A-07806B-SP	Lid,black,assy,22PC/22PD	
5	A-B010-SP	O-Ring,BS010,set,25pcs	(pos 5 (25x))
2	A-R0115-SP	Pin split 1/16,set 100pcs	(pos 2 (100x))
7	A-R0614-SP	MT1/4"BSWX1"Panhead set 50pcs	(pos 7 (50x))

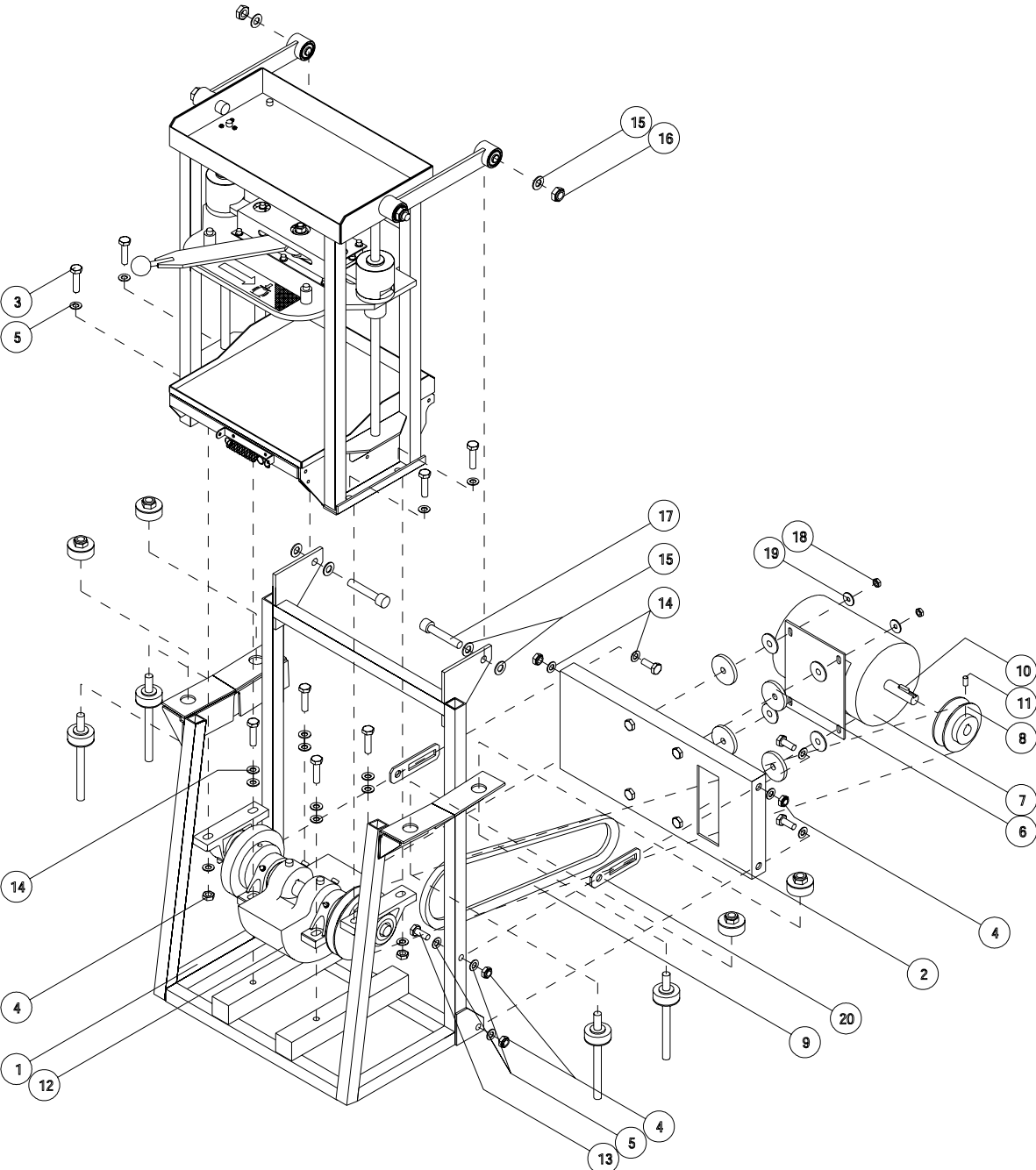
4150



**OUTERFRAME,SHAKER,ASSY,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
23	1160200-SP	switch,micro	
31	1170073-SP	Switch on/off, green 16A	
28	1174020-SP	See Partno. 1862403	
17	1510110-SP	Foot,adjust.,S7,incl.nuts,4pcs	
	1602550-SP	timer pot holder	(pos. 21 & 27)
10	1806367-SP	Front,assy,combi	
19	1860271-SP	red button	
27	1860321-SP	timer pot	
34	1860640-SP	Wheel,frame,BA/BT	
22	1860671-SP	Solenoid,Door,Switch,SO40/SX40	
15	1860957-SP	Door,assy,SO-10m	4145
20	2316100-SP	Button,green,D1Y1G	

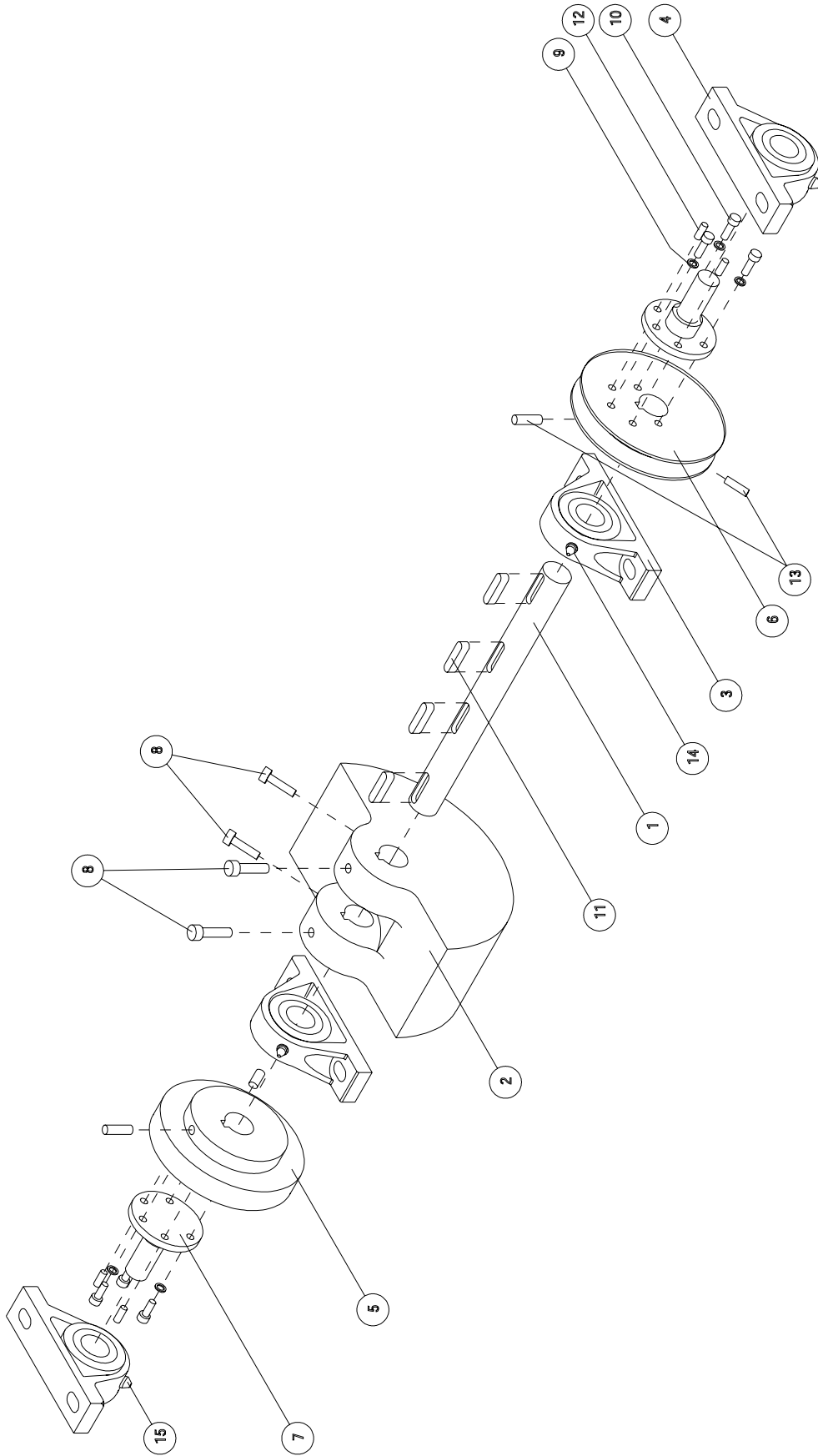
# 4151



**INNERFRAME,SHAKER,ASSY,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
4	1850261-SP	NutM8,nyloc,hex,din985,set10pc	
9	1860122-SP	belt	
7	1861156-SP	Motor,180W,230V,50Hz,SO10/SO20	
8	5308207-SP	Pulley SPA66,f71,6,5G-Euro	
15	1850286-SP	Washer M10 DIN125A set 100pcs (pos 15 (100x))	

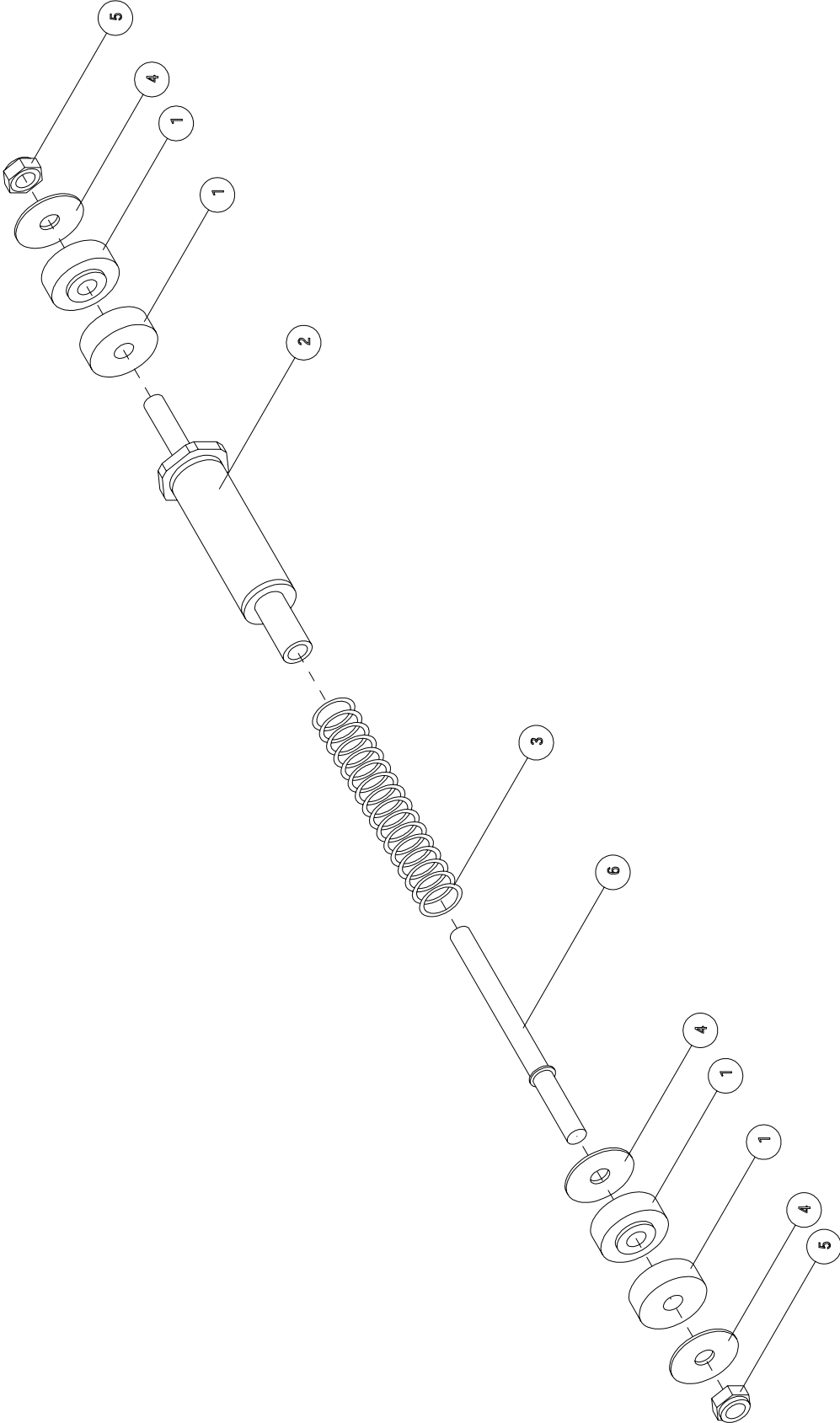
4152



**CRANKSHAFT SHAKER, ASSY, BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
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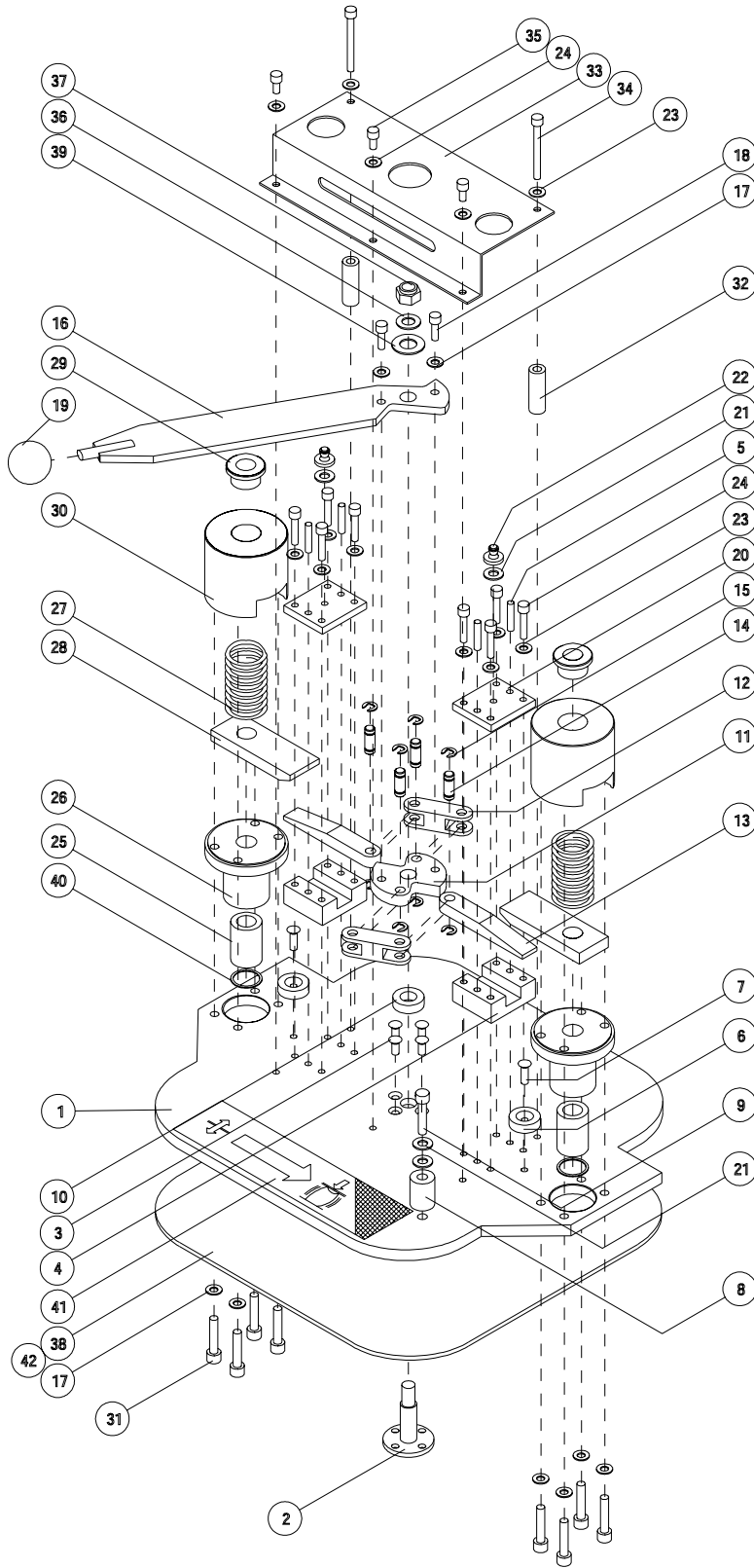
4153



**SUPERSTRUT,SHAKER,ASSY,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
	1860487-SP	spring leg,assy,s7	(pos. 1-6)

4155



**POWERPLATE,SHAKER,ASSY,BT-C  
BT-COMBI**

<b>ITEM</b>	<b>PART NO</b>	<b>DESCRIPTION</b>	<b>PAGE</b>
32	1110220-SP	spacer,f10x30mm.set 10 pcs	
42	1806692-SP	Plate,rubber,clamo,thin	
28	1835106-SP	Clamping assy,connecting parts	
38	1835102-SP	Plate,rubber,clamp mech.	
16	1835111-SP	lever clamp SO-10 ASSY(knop)	
11	1835112-SP	DISC COUPLING S7	
12	1835113-SP	CONNECTING HARDENED LINKED	
37	1850261-SP	NutM8,nyloc,hex,din985,set10pc	
8	1860264-SP	Spacer,bolt,washer set,2pcs	
	1860952-SP	Table,clamp,assy,SO10M,switch	(pos. 1-37 & 39-42)
15	1850462-SP	Chuck,f5,retainer,DIN6799	(pos 15 (100x))
25	1860092-SP	Bearing,lin,set 2pcs.	(pos 25 (2x))
27	1860263-SP	Spring f13-busf25.5,lo=25.4,s7	